

Cylinder Connections



CGA DISS Series

B-31

CGA Series

B-35

DIN Series

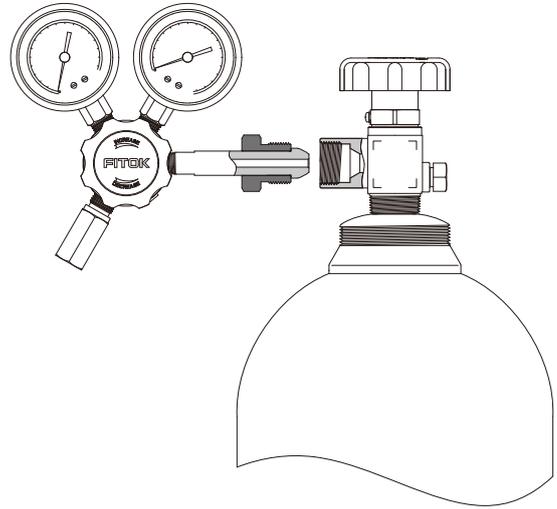
B-42

Gas Connection Assignment Table

B-43

Features

- ⦿ 100% visual inspection of critical surfaces
- ⦿ Diverse material and configurations available
- ⦿ Silver-plated nut threads to reduce installation torque
- ⦿ Every fitting marked with size, material and heat number
- ⦿ Customized solutions available



Material

Series	Component	Material	Designator
CGA DISS	Nipples	316L SS	6L
	Nuts	304 SS	S4
	Gaskets	Nickel 200	NI
		PCTFE	K
		Aluminum	AL
	Plugs	316L SS	6L
	Adapters	316L SS	6L
Caps	316L SS	6L	
CGA DIN	Nipples	316L SS	6L
	Nuts	304 SS	S4
	Gaskets	PTFE	T
		PCTFE	K
	Plugs, Caps	316L SS	6L
Adapters	316L SS	6L	

Notes:

1. Nickel gasket heat treated; surface hardness < HB 100
2. 316L SS in compliance with SEMI F20

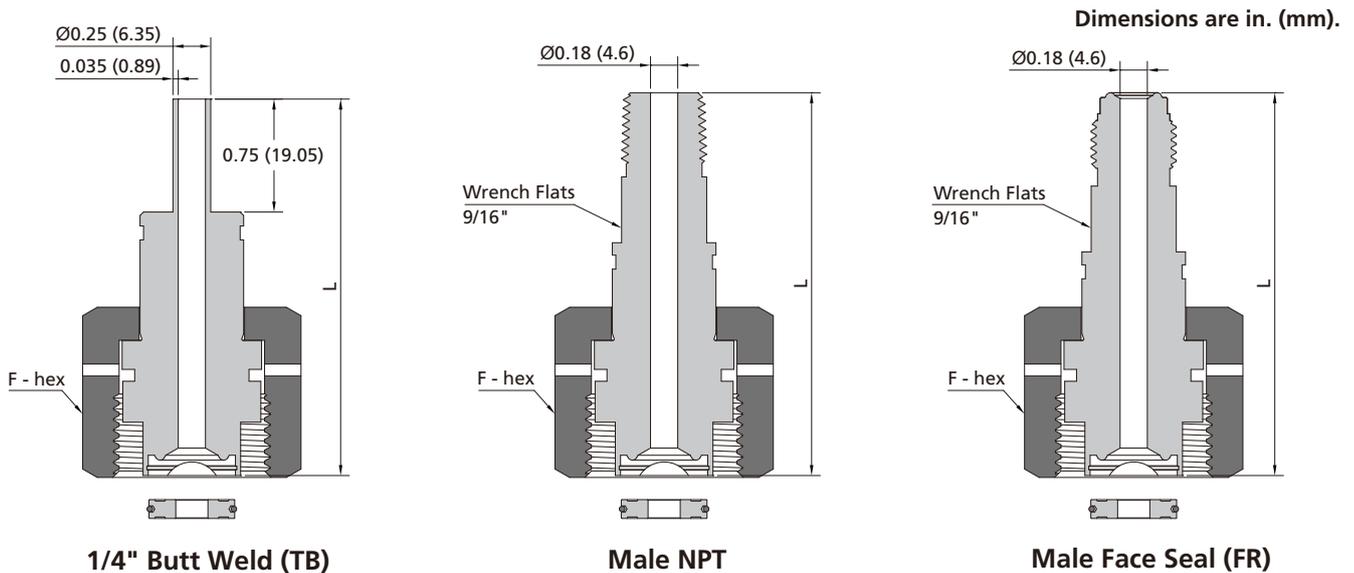
Ordering information

- ⦿ Add material designator as a prefix to the basic ordering number to get the complete ordering number.
Example: 6L-C634-L-FR4
- ⦿ CGA, DIN Series
PTFE is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.
Example: 6L-C350-NS4-K
- ⦿ CGA DISS Series
Nickel is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.
Example: 6L-C632-FR4-K

CGA DISS Series

- Designed and verified in compliance with the CGA V-1-2005 standard
- For nipples with TB or FR connections, inner surface electropolished to an average of Ra 9 µin. (0.23 µm), products comply with high purity process specification
- For nipples with NPT connections, inner surface electropolished to an average of Ra 16 µin. (0.4 µm), products comply with special cleaning and packaging, applicable to oxygen-enriched atmospheres
- Maximum allowable leak rate: 1×10^{-9} std-cm³/s
- CGA DISS series cylinder connections are available with a variety of end connection types, such as 1/4" TB, 3/8" TB, 1/2" TB, 1/8 NPT, 1/4 NPT, 3/8 NPT, 1/2 NPT, 1/4" FR, and 1/2" FR. The maximum working pressures for cylinder connections with these end connection types meet the requirements of the CGA V-1-2005 standard
- Maximum working pressures for cylinder connections are calculated at room temperature in accordance with CGA V-1-2005, ASME B31.3, and ASME B31.1 standards
- For other end connection types, please contact FITOK Group or our authorized distributors

Cylinder Connections (Including Nipples, Nuts and Gaskets)



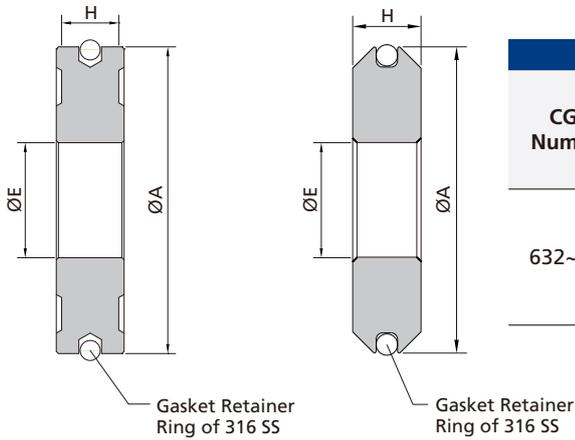
CGA Number	End Connection	Assembly Basic Ordering Number	Nipple Basic Ordering Number	Nut Basic Ordering Number	Gasket Basic Ordering Number	Dimensions, in. (mm)	
						L	F
632	1/4" TB	-C632-TB4	-C632-L-TB4	-C630-N	-C630-GT	2.5 (63.5)	1 1/4 (31.8)
	1/4" FR	-C632-FR4	-C632-L-FR4			3 (76.2)	
	1/4 NPT	-C632-NS4	-C632-L-NS4			3 (76.2)	
634	1/4" TB	-C634-TB4	-C634-L-TB4	-C630-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C634-FR4	-C634-L-FR4			3 (76.2)	
	1/4 NPT	-C634-NS4	-C634-L-NS4			3 (76.2)	
636	1/4" TB	-C636-TB4	-C636-L-TB4	-C630-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C636-FR4	-C636-L-FR4			3 (76.2)	
	1/4 NPT	-C636-NS4	-C636-L-NS4			3 (76.2)	
638	1/4" TB	-C638-TB4	-C638-L-TB4	-C630-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C638-FR4	-C638-L-FR4			3 (76.2)	
	1/4 NPT	-C638-NS4	-C638-L-NS4			3 (76.2)	

CGA Number	End Connection	Assembly Basic Ordering Number	Nipple Basic Ordering Number	Nut Basic Ordering Number	Gasket Basic Ordering Number	Dimensions, in. (mm)	
						L	F
640	1/4" TB	-C640-TB4	-C640-L-TB4	-C630-N	-C630-GT	2.5 (63.5)	1 1/4 (31.8)
	1/4" FR	-C640-FR4	-C640-L-FR4			3 (76.2)	
	1/4" NPT	-C640-NS4	-C640-L-NS4			3 (76.2)	
642	1/4" TB	-C642-TB4	-C642-L-TB4	-C630-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C642-FR4	-C642-L-FR4			3 (76.2)	
	1/4" NPT	-C642-NS4	-C642-L-NS4			3 (76.2)	
712	1/4" TB	-C712-TB4	-C712-L-TB4	-C710-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C712-FR4	-C712-L-FR4			3 (76.2)	
	1/4" NPT	-C712-NS4	-C712-L-NS4			3 (76.2)	
714	1/4" TB	-C714-TB4	-C714-L-TB4	-C710-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C714-FR4	-C714-L-FR4			3 (76.2)	
	1/4" NPT	-C714-NS4	-C714-L-NS4			3 (76.2)	
716	1/4" TB	-C716-TB4	-C716-L-TB4	-C710-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C716-FR4	-C716-L-FR4			3 (76.2)	
	1/4" NPT	-C716-NS4	-C716-L-NS4			3 (76.2)	
718	1/4" TB	-C718-TB4	-C718-L-TB4	-C710-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C718-FR4	-C718-L-FR4			3 (76.2)	
	1/4" NPT	-C718-NS4	-C718-L-NS4			3 (76.2)	
720	1/4" TB	-C720-TB4	-C720-L-TB4	-C720-N	-C630-GT	2.5 (63.5)	1 3/8 (34.9)
	1/4" FR	-C720-FR4	-C720-L-FR4			3 (76.2)	
	1/4" NPT	-C720-NS4	-C720-L-NS4			3 (76.2)	
722	1/4" TB	-C722-TB4	-C722-L-TB4	-C720-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C722-FR4	-C722-L-FR4			3 (76.2)	
	1/4" NPT	-C722-NS4	-C722-L-NS4			3 (76.2)	
724	1/4" TB	-C724-TB4	-C724-L-TB4	-C720-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C724-FR4	-C724-L-FR4			3 (76.2)	
	1/4" NPT	-C724-NS4	-C724-L-NS4			3 (76.2)	
726	1/4" TB	-C726-TB4	-C726-L-TB4	-C720-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C726-FR4	-C726-L-FR4			3 (76.2)	
	1/4" NPT	-C726-NS4	-C726-L-NS4			3 (76.2)	
728	1/4" TB	-C728-TB4	-C728-L-TB4	-C720-N	-C630-GT	2.5 (63.5)	
	1/4" FR	-C728-FR4	-C728-L-FR4			3 (76.2)	
	1/4" NPT	-C728-NS4	-C728-L-NS4			3 (76.2)	

Note:
 Nickel is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.
 Example: 6L-C638-TB4-K

Gaskets

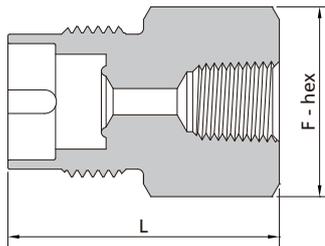
NI-C630-GT / AL-C630-GT K-C630-GT



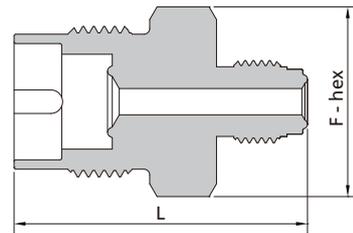
CGA Number	Gasket Ordering Number	Material	Dimensions					
			A		E		H	
			in.	mm	in.	mm	in.	mm
632~728	NI-C630-GT	Nickel 200	0.56	14.3	0.21	5.4	0.105	2.7
	K-C630-GT	PCTFE					0.125	3.2
	AL-C630-GT	Aluminum					0.105	2.7

Outlet Adaptors

Female NPT



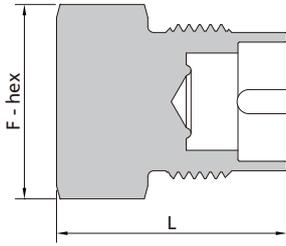
Male Face Seal (FR)



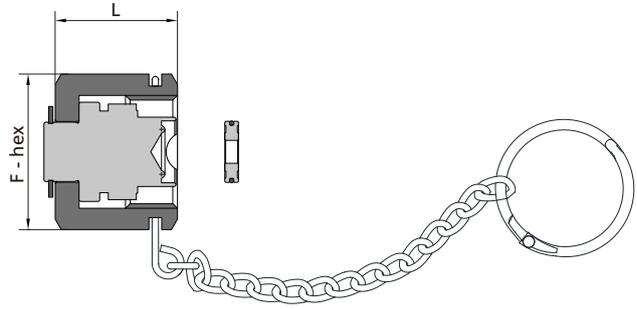
CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	F
632	-C632-A-FNS4	1.85 (47.0)	1 1/8 (28.6)
634	-C634-A-FNS4		
636	-C636-A-FNS4		
638	-C638-A-FNS4		
640	-C640-A-FNS4		
642	-C642-A-FNS4		
712	-C712-A-FNS4	1.85 (47.0)	1 1/4 (31.8)
714	-C714-A-FNS4		
716	-C716-A-FNS4		
718	-C718-A-FNS4		
720	-C720-A-FNS4		
722	-C722-A-FNS4		
724	-C724-A-FNS4		
726	-C726-A-FNS4		
728	-C728-A-FNS4		

CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	F
632	-C632-A-FR4	2.0 (50.8)	1 1/8 (28.6)
634	-C634-A-FR4		
636	-C636-A-FR4		
638	-C638-A-FR4		
640	-C640-A-FR4		
642	-C642-A-FR4		
712	-C712-A-FR4	2.0 (50.8)	1 1/4 (31.8)
714	-C714-A-FR4		
716	-C716-A-FR4		
718	-C718-A-FR4		
720	-C720-A-FR4		
722	-C722-A-FR4		
724	-C724-A-FR4		
726	-C726-A-FR4		
728	-C728-A-FR4		

Blank Plugs



Valve Outlet Caps (Including Chains, Rings and Gaskets)



CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	F
632	-C632-BP	1.53 (38.9)	1 1/8 (28.6)
634	-C634-BP		
636	-C636-BP		
638	-C638-BP		
640	-C640-BP		
642	-C642-BP		
712	-C712-BP		1 1/4 (31.8)
714	-C714-BP		
716	-C716-BP		
718	-C718-BP		
720	-C720-BP		
722	-C722-BP		
724	-C724-BP		
726	-C726-BP		
728	-C728-BP		

CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	F
632	-C632-CP	1.13 (28.7)	1 1/4 (31.8)
634	-C634-CP		
636	-C636-CP		
638	-C638-CP		
640	-C640-CP		
642	-C642-CP		
712	-C712-CP		1 3/8 (34.9)
714	-C714-CP		
716	-C716-CP		
718	-C718-CP		
720	-C720-CP		
722	-C722-CP		
724	-C724-CP		
726	-C726-CP		
728	-C728-CP		

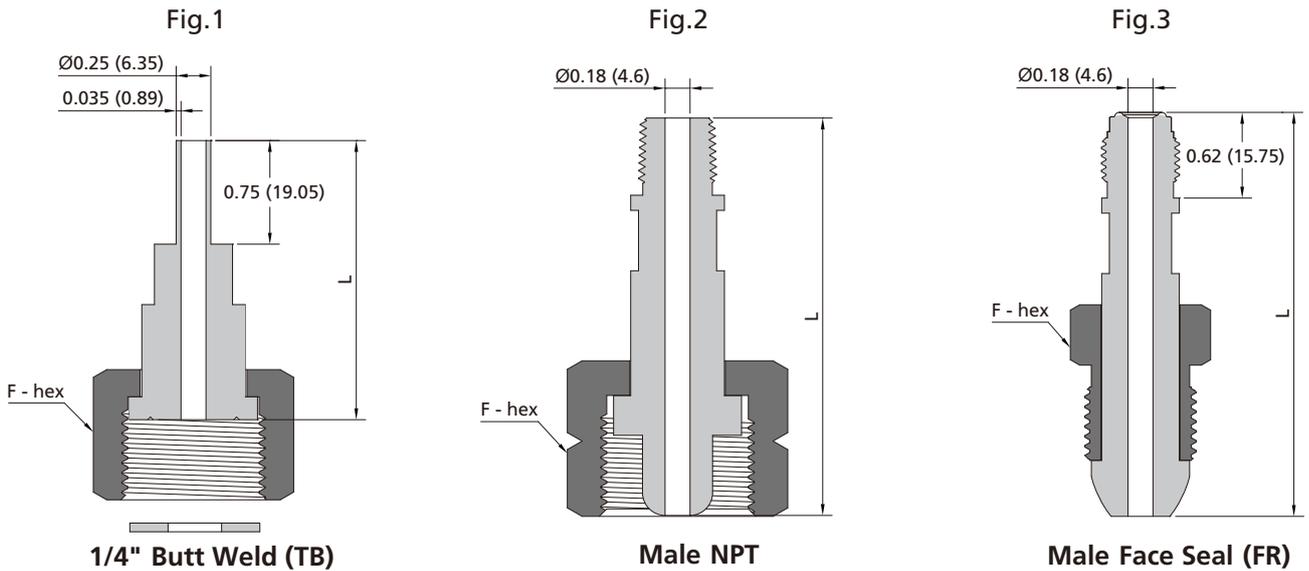
Note:
 Nickel is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.
 Example: 6L-C632-CP-K

CGA Series

- ⦿ Designed and verified in compliance with the CGA V-1-2005 standard
- ⦿ For nipples with TB or FR connections, inner surface electropolished to an average of Ra 9 µin. (0.23 µm); Ra 32 µin. (0.8 µm) for nipples with NPT connections
- ⦿ With special cleaning and packaging, applicable to oxygen-enriched atmospheres
- ⦿ Maximum allowable leak rate: 1×10^{-9} std-cm³/s
- ⦿ CGA series cylinder connections are available with a variety of end connection types, such as 1/4" TB, 3/8" TB, 1/2" TB, 1/8" NPT, 1/4" NPT, 3/8" NPT, 1/2" NPT, 1/4" FR, and 1/2" FR. The maximum working pressures for cylinder connections with these end connection types meet the requirements of the CGA V-1-2005 standard
- ⦿ Maximum working pressures for cylinder connections are calculated at room temperature in accordance with CGA V-1-2005, ASME B31.3, and ASME B31.1 standards
- ⦿ For other end connection types, please contact FITOK Group or our authorized distributors

Cylinder Connections (Including Nipples, Nuts and Gaskets)

Dimensions are in. (mm).



CGA Number	Ref. Fig.	End Connection	Assembly Basic Ordering Number	Nipple Basic Ordering Number	Nut Basic Ordering Number	Gasket Basic Ordering Number	Dimensions, in. (mm)	
							L	F
170	Fig.1	1/4" TB	-C170-TB4	-C170-L-TB4	-C170-N	-C170-GT	1.25 (31.8)	11/16 (17.5)
		1/8 NPT	-C170-NS2	-C170-L-NS2				
180	Fig.1	1/4" TB	-C180-TB4	-C180-L-TB4	-C180-N	-C180-GT	1.25 (31.8)	3/4 (19.1)
		1/8 NPT	-C180-NS2	-C180-L-NS2				
290	Fig.2	1/4" TB	-C290-TB4	-C290-L-TB4	-C290-N	—	2.63 (66.7)	1 (25.4)
		1/4 NPT	-C290-NS4	-C290-L-NS4			2.25 (57.2)	
296	Fig.3	1/4" TB	-C296-TB4	-C296-L-TB4	-C296-N	—	2.63 (66.7)	7/8 (22.3)
		1/4 NPT	-C296-NS4	-C296-L-NS4			3.5 (88.9)	
		1/4" FR	-C296-FR4	-C296-L-FR4			2.75 (69.9)	
320	Fig.1	1/4" TB	-C320-TB4	-C320-L-TB4	-C320-N	-C320-GT	1.75 (44.5)	1 1/8 (28.6)
		1/4 NPT	-C320-NS4	-C320-L-NS4			2.5 (63.5)	
		1/4" FR	-C320-FR4	-C320-L-FR4			1.75 (44.5)	

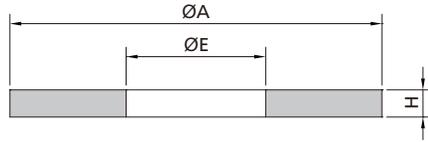
CGA Number	Ref. Fig.	End Connection	Assembly Basic Ordering Number	Nipple Basic Ordering Number	Nut Basic Ordering Number	Gasket Basic Ordering Number	Dimensions, in. (mm)	
							L	F
326	Fig.2	1/4" TB	-C326-TB4	-C326-L-TB4	-C326-N	—	2.25 (57.2)	1 1/8 (28.6)
		1/4" NPT	-C326-NS4	-C326-L-NS4			3.0 (76.2)	
		1/4" FR	-C326-FR4	-C326-L-FR4			2.25 (57.2)	
330	Fig.1	1/4" TB	-C330-TB4	-C320-L-TB4	-C330-N	-C320-GT	1.75 (44.5)	
		1/4" NPT	-C330-NS4	-C320-L-NS4			2.5 (63.5)	
		1/4" FR	-C330-FR4	-C320-L-FR4			1.75 (44.5)	
346	Fig.2	1/4" TB	-C346-TB4	-C346-L-TB4	-C346-N	—	2.31 (58.7)	
		1/4" NPT	-C346-NS4	-C346-L-NS4			3.0 (76.2)	
		1/4" FR	-C346-FR4	-C346-L-FR4			2.25 (57.2)	
350	Fig.2	1/4" TB	-C350-TB4	-C350-L-TB4	-C350-N	—	2.31 (58.7)	
		1/4" NPT	-C350-NS4	-C350-L-NS4			3.0 (76.2)	
		1/4" FR	-C350-FR4	-C350-L-FR4			2.25 (57.2)	
510	Fig.3	1/4" TB	-C510-TB4	-C510-L-TB4	-C510-N	—	2.63 (66.7)	
		1/4" NPT	-C510-NS4	-C510-L-NS4			3.5 (88.9)	
		1/4" FR	-C510-FR4	-C510-L-FR4			2.75 (69.9)	
540 [Ⓞ]	Fig.2	1/4" TB	-C540-TB4	-C540-L-TB4	-C540-N	—	2.25 (57.2)	
		1/4" NPT	-C540-NS4	-C540-L-NS4			3.0 (76.2)	
		1/4" FR	-C540-FR4	-C540-L-FR4			2.25 (57.2)	
580	Fig.3	1/4" TB	-C580-TB4	-C510-L-TB4	-C580-N	—	2.63 (66.7)	
		1/4" NPT	-C580-NS4	-C510-L-NS4			3.5 (88.9)	
		1/4" FR	-C580-FR4	-C510-L-FR4			2.75 (69.9)	
590	Fig.3	1/4" TB	-C590-TB4	-C510-L-TB4	-C590-N	—	2.63 (66.7)	
		1/4" NPT	-C590-NS4	-C510-L-NS4			3.5 (88.9)	
		1/4" FR	-C590-FR4	-C510-L-FR4			2.75 (69.9)	
660	Fig.1	1/4" TB	-C660-TB4	-C660-L-TB4	-C660-N	-C660-GT	2.19 (55.6)	
		1/4" NPT	-C660-NS4	-C660-L-NS4			2.5 (63.5)	
		1/4" FR	-C660-FR4	-C660-L-FR4			1.88 (47.6)	
670	Fig.1	1/4" TB	-C670-TB4	-C660-L-TB4	-C670-N	-C660-GT	2.19 (55.6)	
		1/4" NPT	-C670-NS4	-C660-L-NS4			2.5 (63.5)	
		1/4" FR	-C670-FR4	-C660-L-FR4			1.88 (47.6)	
678	Fig.1	1/4" TB	-C678-TB4	-C678-L-TB4	-C678-N	-C678-GT	2.5 (63.5)	
		1/4" NPT	-C678-NS4	-C678-L-NS4			2.5 (63.5)	
		1/4" FR	-C678-FR4	-C678-L-FR4			2.0 (50.8)	
679	Fig.1	1/4" TB	-C679-TB4	-C679-L-TB4	-C679-N	-C679-GT	2.5 (63.5)	
		1/4" NPT	-C679-NS4	-C679-L-NS4			3.0 (76.2)	
		1/4" FR	-C679-FR4	-C679-L-FR4			2.0 (50.8)	

Note: PTFE is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.

Example: 6L-C170-FR4-K

Ⓞ Cleaned and packaged for Oxygen Service.

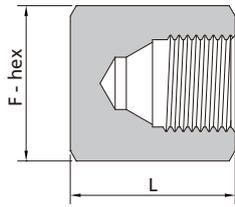
Gaskets



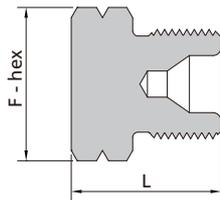
CGA Number	Gasket Basic Ordering Number	Dimensions					
		A		E		H	
		in.	mm	in.	mm	in.	mm
170	-C170-GT	0.43	11.0	0.19	4.8	0.10	2.5
180	-C180-GT	0.44	11.2	0.32	8.1	0.09	2.3
320, 330	-C320-GT	0.72	18.3	0.26	6.6	0.09	2.3
660, 670	-C660-GT	0.94	23.9	0.38	9.7	0.06	1.6
678	-C678-GT	0.61	15.5	0.30	7.6	0.06	1.6
679	-C679-GT	0.53	13.5	0.31	7.9	0.06	1.6

Outlet Adaptors, Blank Caps and Plugs

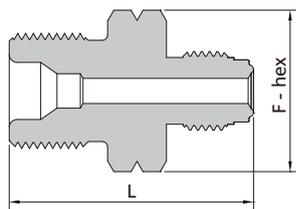
Blank Caps CGA 580



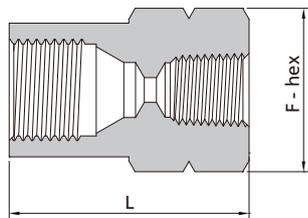
Blank Plugs CGA 350



Male Face Seal (FR) CGA 350



Female NPT CGA 590

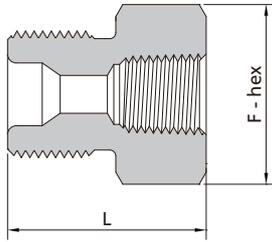


CGA Number	End Connection	Assembly Basic Ordering Number	Dimensions, in. (mm)	
			L	F
180	1/4 Female NPT	-C180-A-FNS4	1.38 (35.0)	3/4 (19.1)
296	Blank Cap	-C296-BC	1.37 (34.8)	1 1/8 (28.6)
	1/4 Female NPT	-C296-A-FNS4	2.0 (50.8)	
320	1/4" FR	-C296-A-FR4	2.0 (50.8)	1 (25.4)
	Blank Plug	-C320-BP	1.12 (28.4)	
	1/4 Female NPT	-C320-A-FNS4	1.12 (28.4)	
326	1/4" FR	-C320-A-FR4	1.74 (44.2)	1 (25.4)
	Blank Plug	-C326-BP	1.12 (28.4)	
330	1/4 Female NPT	-C326-A-FNS4	1.31 (33.3)	1 (25.4)
	1/4" FR	-C326-A-FR4	1.74 (44.2)	
	Blank Plug	-C330-BP	1.12 (28.4)	
346	1/4" Female NPT	-C330-A-FNS4	1.31 (33.3)	1 (25.4)
	1/4" FR	-C330-A-FR4	1.74 (44.2)	
	Blank Plug	-C346-BP	1.12 (28.4)	
350	1/4" Female NPT	-C346-A-FNS4	1.31 (33.3)	1 (25.4)
	1/4" FR	-C346-A-FR4	1.88 (47.8)	
	Blank Plug	-C350-BP	1.12 (28.4)	
510	1/4" Female NPT	-C350-A-FNS4	1.31 (33.3)	1 (25.4)
	1/4" FR	-C350-A-FR4	1.88 (47.8)	
	Blank Plug	-C510-BP	1.37 (34.8)	
540 [Ⓞ]	1/4" Female NPT	-C510-A-FNS4	2.0 (50.8)	1 1/4 (31.8)
	1/4" FR	-C510-A-FR4	2.0 (50.8)	
	Blank Plug	-C540-BP	1.12 (28.4)	
580	1/4" Female NPT	-C540-A-FNS4	1.25 (31.8)	1 (25.4)
	1/4" FR	-C540-A-FR4	1.87 (47.5)	
	Blank Cap	-C580-BC	1.37 (34.8)	
580	1/4" Female NPT	-C580-A-FNS4	2.0 (50.8)	1 1/4 (31.8)
	1/4" FR	-C580-A-FR4	2.0 (50.8)	

Ⓞ Cleaned and packaged for Oxygen Service.

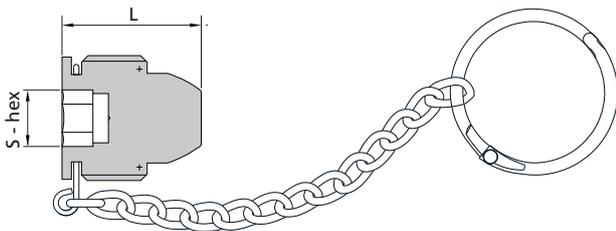
Female NPT

CGA 350

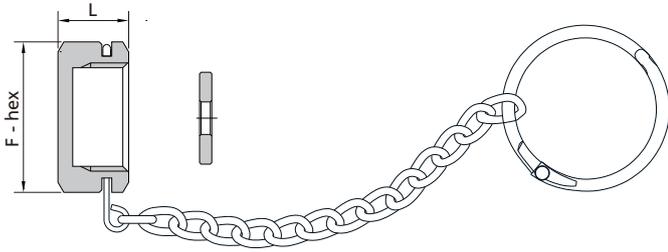


CGA Number	End Connection	Assembly Basic Ordering Number	Dimensions, in. (mm)	
			L	F
590	Blank Cap	-C590-BC	1.37 (34.8)	1 1/4 (31.8)
	1/4 Female NPT	-C590-A-FNS4	2.0 (50.8)	
	1/4" FR	-C590-A-FR4	2.0 (50.8)	
660	Blank Plug	-C660-BP	0.88 (22.4)	1 1/8 (28.6)
	1/4 Female NPT	-C660-A-FNS4	1.25 (31.8)	
	1/4" FR	-C660-A-FR4	1.5 (38.1)	
670	Blank Plug	-C670-BP	0.88 (22.4)	
	1/4 Female NPT	-C670-A-FNS4	1.25 (31.8)	
	1/4" FR	-C670-A-FR4	1.5 (38.1)	
678	Blank Plug	-C678-BP	1.0 (25.4)	
	1/4 Female NPT	-C678-A-FNS4	1.38 (35.1)	
	1/4" FR	-C678-A-FR4	1.5 (38.1)	
679	Blank Plug	-C679-BP	0.88 (22.4)	
	1/4 Female NPT	-C679-A-FNS4	1.25 (31.8)	
	1/4" FR	-C679-A-FR4	1.75 (44.5)	

Cylinder Valve Outlet Plugs



CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	S
510	-C510-PG	1.0 (25.4)	3/8 (9.5)
580	-C580-PG		
590	-C590-PG		

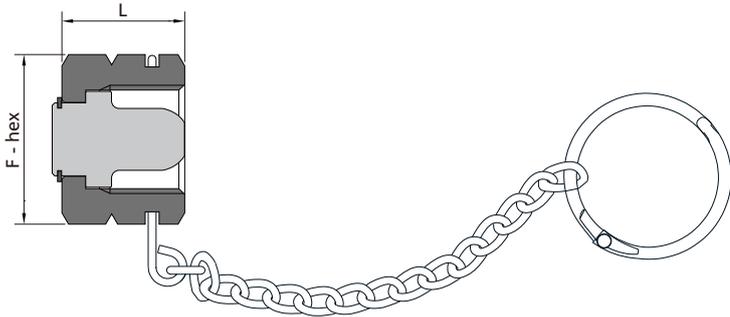


CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	F
320	-C320-CP	0.54 (13.7)	1 (25.4)
326	-C320-CP		
330	-C330-CP		
346	-C320-CP		
660	-C660-CP	1 1/4 (31.8)	
670	-C670-CP		
678	-C670-CP		
679	-C670-CP		

Notes:

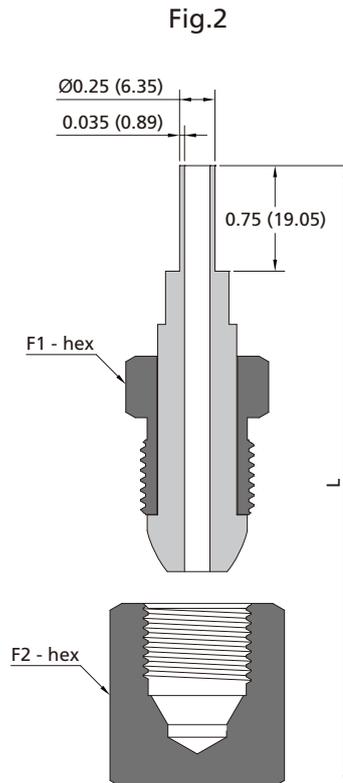
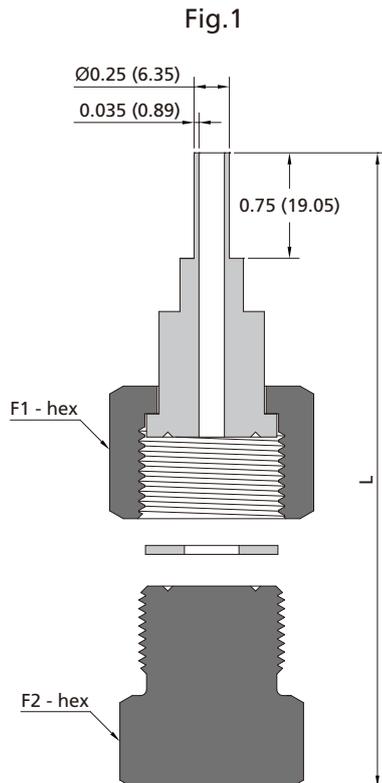
1. PTFE is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.
Example: S4-C330-CP-K
2. The caps listed above are only intended to keep valve outlets clean and protect its threads. They shouldn't be used to contain pressure if the valve leaks or is opened by mistake.

CGA Number	Basic Ordering Number	Dimensions, in. (mm)	
		L	F
350	-C350-CP	0.82 (20.8)	1 1/8 (28.6)



Complete Pigtail Connections (Including Nipples, Nuts, Gaskets and Blank Plugs or Caps)

Dimensions are in. (mm).



B-41 Related Products

CGA Number	Ref. Fig.	Assembly Basic Ordering Number	Gasket Basic Ordering Number	Dimensions, in. (mm)			
				L	F1	F2	
296	Fig.2	-C296-TB4-A	—	3.03 (77.0)	7/8 (22.3)	1 1/8 (28.6)	
320	Fig.1	-C320-TB4-A	-C320-GT	2.96 (75.2)	1 1/8 (28.6)	1 (25.4)	
326	Fig.1	-C326-TB4-A	—	3.01 (76.5)			
330	Fig.1	-C330-TB4-A	-C320-GT	2.96 (75.2)			
346	Fig.1	-C346-TB4-A	—	2.97 (75.4)			
350	Fig.1	-C350-TB4-A	—	2.96 (75.2)			
510	Fig.2	-C510-TB4-A	—	3.03 (77.0)			1 1/4 (31.8)
540 [Ⓞ]	Fig.1	-C540-TB4-A	—	2.96 (75.2)			1 (25.4)
580	Fig.2	-C580-TB4-A	—	3.03 (77.0)			1 1/4 (31.8)
590	Fig.2	-C590-TB4-A	—	3.03 (77.0)			
660	Fig.1	-C660-TB4-A	-C660-GT	2.96 (75.2)			1 1/4 (31.8)
670	Fig.1	-C670-TB4-A	-C660-GT	2.96 (75.2)			
678	Fig.1	-C678-TB4-A	-C678-GT	3.08 (78.2)			
679	Fig.1	-C679-TB4-A	-C679-GT	2.96 (75.2)			

Note:

PTFE is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.

Example: 6L-C330-TB4-A-K

Ⓞ Cleaned and packaged for Oxygen Service.

Assembly Torque For CGA Cylinder Connections

CGA NO.	Recommended Torque		CGA NO.	Recommended Torque	
	ft-lb	N·m		ft-lb	N·m
170 [Ⓞ]	10~15	14~20	510	35~50	47~68
180 [Ⓞ]	10~15	14~20	540	40~60	54~81
290	30~45	41~61	580	40~60	54~81
296	35~50	47~68	590	40~60	54~81
320 [Ⓞ]	20~30	27~41	660 [Ⓞ]	30~45	41~61
326	25~35	34~47	670 [Ⓞ]	30~45	41~61
330 [Ⓞ]	20~30	27~41	678 [Ⓞ]	25~35	34~47
346	35~50	47~68	679 [Ⓞ]	25~35	34~47
350	35~50	47~68			

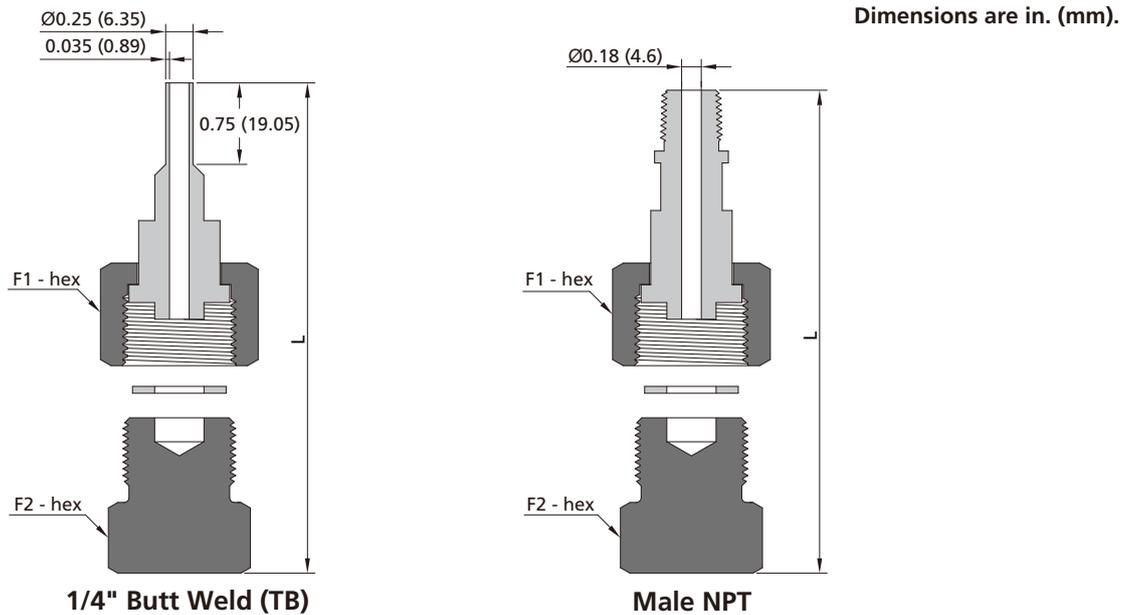
CGA DISS NO.	Recommended Torque		Gasket Material
	ft-lb	N·m	
632-728	35~40	47~53.8	Nickel
	12~15	16~20.1	PCTFE

Ⓞ Gasket for seal: PTFE or PCTFE.

DIN Series

- ⦿ Designed and verified in compliance with the DIN477-1 standard
- ⦿ For nipples with TB or FR connections, inner surface electropolished to an average of Ra 9 µin. (0.23 µm); Ra 32 µin. (0.8 µm) for nipples with NPT connections
- ⦿ With special cleaning and packaging, applicable to oxygen-enriched atmospheres
- ⦿ Maximum allowable leak rate: 1×10^{-9} std-cm³/s
- ⦿ DIN series cylinder connections are available with a variety of end connection types, such as 1/4" TB, 3/8" TB, 1/2" TB, 1/8 NPT, 1/4 NPT, 3/8 NPT, 1/2 NPT, 1/4" FR, and 1/2" FR. Please note that the maximum working pressures for cylinder connections with 3/8" TB and 1/2" TB end connections do not comply with the requirements of the DIN 477-1 standard. However, all other end connection types meet the standard's requirements.
Maximum working pressure for cylinder connection with 3/8" TB end connection is 3300 psig
Maximum working pressure for cylinder connection with 1/2" TB end connection is 3700 psig
- ⦿ Maximum working pressures for cylinder connections are calculated at room temperature in accordance with DIN477-1, ASME B31.3, and ASME B31.1 standards
- ⦿ For other end connection types, please contact FITOK Group or our authorized distributors

Complete Pigtail Connections (Including Nipples, Nuts, Gaskets and Blank Plugs)



DIN Number	Assembly Basic Ordering Number	Gasket Basic Ordering Number	Dimensions, in.(mm)			
			L	F1	F2	
1	-DIN1-TB4-A	-DIN1-GT	2.96 (75.2)	1 1/4 (31.8)	1 1/4 (31.8)	
	-DIN1-NS4-A		4.25 (108)			
5	-DIN5-TB4-A	-DIN5-GT	3.09 (78.5)			
	-DIN5-NS4-A		4.41 (112)			
6	-DIN6-TB4-A	-DIN1-GT	2.96 (75.2)			
	-DIN6-NS4-A		4.25 (108)			
8	-DIN8-TB4-A	-DIN5-GT	3.09 (78.5)			
	-DIN8-NS4-A		4.41 (112)			
11	-DIN11-TB4-A	-DIN11-GT	2.88 (73.2)	7/8 (22.3)	11/16 (17.5)	
	-DIN11-NS4-A		4.14 (105.2)			
14	-DIN14-TB4-A		-DIN11-GT	2.88 (73.2)	1 1/16 (27.0)	7/8 (22.3)
	-DIN14-NS4-A			4.15 (105.5)		

Notes: 1. Above components can be ordered separately.
 2. PTFE is standard material for gasket. If PCTFE is required, please add a suffix of "-k" to the ordering number.
 Example: 6L-D1N1-TB4-A-K

Gas Connection Assignment Table^①

GAS	Formula	CGA DISS	CGA	DIN	JIS
Ammonia	NH ₃	720	705	DIN6	22-R
Argon	Ar	718	580	DIN6	22-R or 23-R
Arsenic Pentafluoride	AsF ₅	642	—	—	—
Arsine	AsH ₃	632	350	—	22-L
Boron Trichloride	BCl ₃	634	660	DIN8	—
Boron Trifluoride	BF ₃	642	330	DIN8	22-L
Carbon Dioxide	CO ₂	716	320	DIN6	—
Carbon Monoxide	CO	724	350	DIN5	22-L
Chlorine	Cl ₂	728	—	DIN8	26-R
Diborane	B ₂ H ₆	632	350	—	22-L
Dichlorosilane	SiH ₂ Cl ₂	636	678 ^②	DIN5	—
Diethylzinc	Zn(C ₂ H ₅) ₂	726	510 ^②	—	—
Diethyltelluride	(C ₂ H ₅) ₂ Te	726	—	—	—
Dimethylzinc	(CH ₃) ₂ Zn	726	—	—	—
Disilane	Si ₂ H ₆	632	—	—	—
Germane	GeH ₄	632	350 or 660	—	—
Halocarbon 11	CCl ₃ F	716	660	—	—
Halocarbon 115	CICF ₂ CF ₃	716	660	DIN6	—
Halocarbon 12	CCl ₂ F ₂	716	660	DIN6	—
Halocarbon 13	CICF ₃	716	660	DIN6	—
Halocarbon 14	CF ₄	716	320 or 580	DIN6	—
Halocarbon 23	CHF ₃	716	660	DIN6	—
Halocarbon 116	F ₃ CCF ₃	716	660	—	—
Helium	He	718	580	DIN6	22-R or 23-R
Hydrogen	H ₂	724	350	DIN1	22-L
Hydrogen Bromide	HBr	634	330	DIN8	26-R
Hydrogen Chloride	HCl	634	330	DIN8	26-R
Hydrogen Fluoride	HF	638	660 or 670	—	26-R
Hydrogen Sulfide	H ₂ S	722	330	DIN5	—
Krypton	Kr	718	580	DIN6	22-R or 23-R
Neon	Ne	718	580	DIN6	22-R or 23-R
Nitrogen	N ₂	718	580	DIN10	22-R or 23-R
Nitrogen Trifluoride	NF ₃	640	330 or 670	DIN8	—
Nitrous Oxide	N ₂ O	712	326	DIN8	—
Oxygen	O ₂	714	540	DIN9	22-R or 23-R
Perfluoropropane	CF ₂ (CF ₃) ₂	716	660	—	—
Phosphine	PH ₃	632	350 or 660	DIN1	—
Phosphorus Pentafluoride	PF ₅	642	330 or 660	—	—
Silane	SiH ₄	632	350	—	—
Silicon Tetrachloride	SiCl ₄	636	—	—	—
Silicon Tetrafluoride	SiF ₄	642	330	—	22-L
Sulphur Hexafluoride	SF ₆	716	590	DIN6	26-R
Trichlorosilane	SiHCl ₃	636	—	—	—
Triethylaluminum	(C ₂ H ₅) ₃ Al	726	510 ^②	—	—
Tungsten Hexafluoride	WF ₆	638	670	DIN8	—
Xenon	Xe	718	580	DIN6	22-R

① Consult CGA, DIN, JIS, or ISO organization specifications for information on working pressure.

② Information in this table is for reference only.